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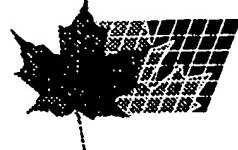
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(72) DEGARIE, CLAUDE J., CA

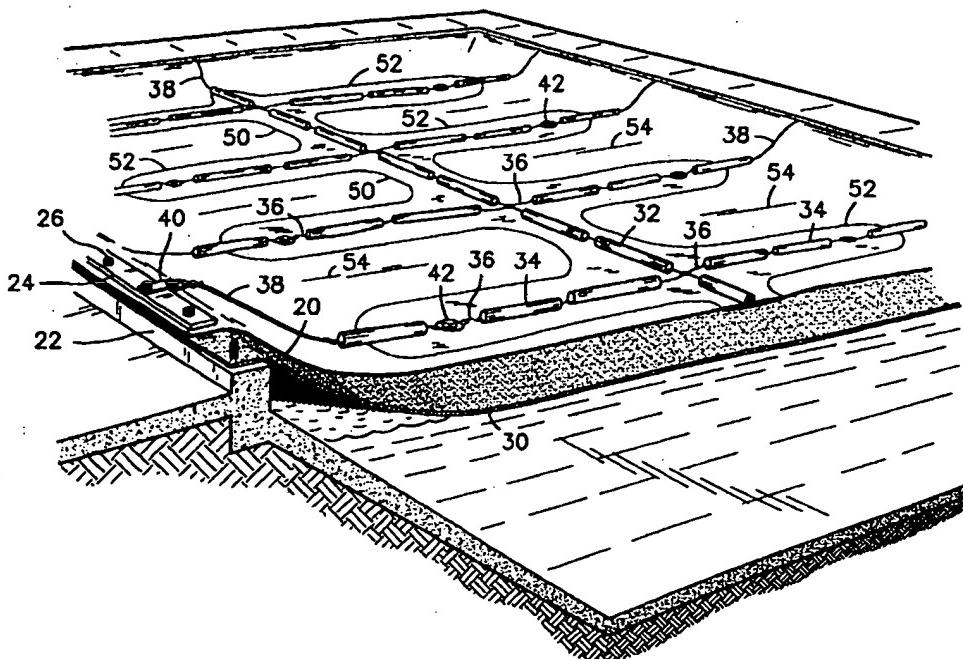
(71) DEGARIE, CLAUDE J., CA

(51) Int.Cl.<sup>7</sup> B65D 88/38

(30) 1999/11/19 (2,290,225) CA

(54) **MEMBRANE DE RECOUVREMENT POUR RESERVOIR  
D'EAUX USEES, ET SYSTEME DE DRAINAGE CONNEXE**

(54) **MEMBRANE COVER FOR WASTEWATER RESERVOIR AND  
DRAINAGE SYSTEM THEREFOR**



(57) A membrane cover is mounted at the surface of a wastewater reservoir. The membrane cover has a flexible buoyant impermeable membrane affixed to the perimeter walls of the reservoir and loosely laid over the wastewater level inside the reservoir. An array of weight lines is anchored to the perimeter walls and is loosely laid over the impermeable membrane. The array of weight lines defines a rectangular herringbone pattern. An array of drains is also provided. Each drain is disposed along one of the lateral weight lines. The membrane cover also comprises an array of troughs formed therein under the array of weight lines. A water ballast having the continuous herringbone pattern is contained within the troughs. Because of this water ballast, the membrane cover is kept taut and stable during a rainstorm and a surface thereof exposed to uplifting wind forces is minimized.

**TITLE: MEMBRANE COVER FOR WASTEWATER RESERVOIR  
AND DRAINAGE SYSTEM THEREFOR**

**FIELD OF THE INVENTION**

This invention pertains to drainage systems for flexible floating covers covering large wastewater reservoirs, and particularly it relates to a drainage system for accumulating rainwater on a membrane cover in a controlled manner and for draining excess rainwater into the wastewater reservoir.

**5 BACKGROUND OF THE INVENTION**

Membrane covers are mounted over settling ponds, clarifiers and other wastewater reservoirs to contain and collect fermentation gases of mill effluent for example. The maintenance of a membrane cover floating on a large wastewater reservoir represents certain difficulties in that the cover is exposed to the elements and to the movement of the liquid under the cover. For example, a slight accumulation of rainwater over a cover tends to create puddles, mounds and relaxed segments at random locations on the cover. These puddles, mounds and especially the relaxed segments catch the wind and promote waves along the cover and into the liquid under the cover. The movement of liquid under the cover causes tangential stresses and constant movement in the membrane cover itself. These movements and stresses could cause fatigue, localized elongation and rupture of the cover. The formation of mounds, puddles and relaxed segments on a membrane cover is amplified where the content of the covered reservoir contains gases or is able to generate gases that tend to create gas pockets at the surface of the wastewater under the membrane cover.

Although the formation of rainwater puddles and mounds over a floating cover is a natural phenomenon that will remain an inherent characteristic of a flexible membrane cover, it will be appreciated from the following disclosure that there are numerous advantages which can be  
5 derived from an accumulation of rainwater over a floating membrane cover when the accumulation and drainage of rainwater are effected in a controlled manner.

It is believed that the prior art is short on suggestion with regards to a drainage system to advantageously control the accumulation of rainwater on  
10 a membrane cover. Examples of the drainage systems of the prior art for floating covers are described in the following documents:

US Patent 2,531,898, issued on November 28, 1950 to R.C. Ulm, discloses a floating roof with a flexible deck and a central weight mounted on the deck. The central weight causes the deck to curve downward such that  
15 rainwater flows downward toward the central weight. Rainwater is evacuated through a drain at the centre of the weight and through a hose extending from the drain.

US Patent 4,672,691, issued on June 16, 1987 to DeGarie et al. discloses a flexible membrane cover having weight lines thereon to promote  
20 the accumulation of rainwater under the weight lines. Rainwater is evacuated by evaporation or by the use of sump pumps placed directly on the membrane cover.

US Patent 5,946,743, issued on September 7, 1999 to I. S. Hashmi,  
25 discloses a pool cover having a drain hole at the centre thereof. A flexible conduit extending from the drain pipe carries rainwater outside the pool.

Although the drainage systems of the prior art deserve undeniable merit, there is no known prior art that discloses, teaches or suggests a drainage system to control the accumulation of rainwater on a membrane cover such that the cover is less susceptible of being exposed to destructive stresses from wind-induced liquid movement under the cover.

## SUMMARY OF THE INVENTION

In the present invention, there is provided a membrane cover and a drainage system therefor whereby rainwater is quickly accumulated during the early stages of a rainstorm to provide a water ballast on the membrane cover to keep the cover taut and to limit the formation of randomly spaced puddles, mounds and relaxed segments that can deform the cover and create destructive stresses in the cover structure.

In a first aspect of the present invention there is provided a wastewater reservoir having a membrane cover mounted thereon. The membrane cover has a flexible buoyant impermeable membrane affixed to the perimeter walls of the reservoir and loosely laid over the wastewater level inside the reservoir. An array of weight lines is anchored to the perimeter walls of the reservoir and is loosely laid over the impermeable membrane. The array of weight lines comprises a longitudinal weight line and a plurality of spaced-apart lateral weight lines extending perpendicularly from the longitudinal weight line on both sides of the longitudinal weight line. An array of drains is also provided. Each drain is disposed along one of the lateral weight lines and extends through the impermeable membrane. The membrane cover according to the present invention also comprises an array of troughs formed therein under the array of weight lines. The troughs are connected to each other. A

water ballast is contained within the connected troughs and a level of water in this water ballast is controlled by the drains. The water ballast defines a herringbone pattern extending over a major portion of the cover.

A first advantage of the membrane cover having the water ballast thereon is that is the cover is kept taut and stable during a rainstorm and a surface thereof exposed to uplifting wind forces is minimized.

In another aspect of the present invention, the membrane cover comprises a flexible buoyant layer affixed to the perimeter walls of the reservoir and loosely laid over the wastewater level inside the reservoir. The impermeable membrane is also affixed to the perimeter walls and is loosely laid over the flexible buoyant layer. In this aspect of the invention, the membrane cover has a substantial thickness. Each drain has a straight pipe extending above the upper surface of the membrane cover for accumulating a level of rainwater in each trough and for maintaining a water connection between the troughs. The drains are located in a one-quarter portion of the width of the cover nearest one of the perimeter walls.

The water ballast contained in the troughs is advantageous for its expanse and shape. The water ballast covers a major area of the membrane cover without having large cross dimension exposed to up-lifting wind forces. Because of the drains, the water ballast remains present on the impermeable membrane for extended period of time following a rainstorm.

In a further aspect of the present invention, the thickness of the membrane cover cooperates with the drains to maintain the level of the water ballast higher than the level of wastewater inside the reservoir, for draining rainwater in excess of the effective level of the water ballast.

Another advantage of the structure of the membrane cover is that the flexible buoyant layer, the impermeable membrane and the array of weight lines constitute three separate layers that are loosely laid over each other. These three separate layers are therefore free to slide upon each other and flex 5 to follow the movement of the wastewater inside the reservoir without generating any destructive tangential stress in the membrane cover.

In another feature of the present invention the membrane cover further has an array of ridges formed thereon each of which being disposed between two of the lateral weight lines. These ridges are advantageous for offering 10 gas passages to evacuate off-gases that are often generated by the wastewater inside the reservoir.

Other advantages and novel features of the present invention will become apparent from the following detailed description.

## 15 BRIEF DESCRIPTION OF THE DRAWINGS

An embodiment of the present invention is illustrated in the accompanying drawings, in which like numerals denote like parts throughout the several views, and in which:

**FIG. 1** is a partial perspective view of a membrane cover and drainage 20 system therefor according to a preferred embodiment of the present invention installed over a wastewater reservoir;

**FIG. 2** is a top view of the wastewater reservoir having the membrane cover installed thereon;

**FIG. 3** illustrates a cross-section view of one of the drains through the membrane cover, shown without any accumulation of rainwater over the membrane cover;

**FIG. 4** illustrates a second cross-section view of a drain in the membrane cover, as seen along line 4-4 in **FIG. 2** and showing an equilibrium volume of rainwater on the membrane cover;

**FIG. 5** illustrates a third cross-section view of the drain, shown during the evacuation of excess rainwater from the membrane cover;

**FIG. 6** shows an enlarged cross-section view of the drain having an optional flap valve mounted therein.

#### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

While this invention is susceptible of embodiments in many different forms, there is shown in the drawings and will be described in details herein one specific embodiment of the present invention, with the understanding that the present disclosure is to be considered as an example of the principles of the invention and is not intended to limit the invention to the embodiment illustrated and described.

A preferred embodiment of the membrane cover and the drainage system therefor according to the present invention is partly illustrated in the accompanying drawings. These partial drawings are provided herein for clarity. These drawings are believed to be sufficient for illustrating the concept and principles of the present invention. Numerous other structural

details or variations may be included in a complete cover installation. However, these additional structural details and variations are known to those skilled in the art. The membrane cover and drainage system therefor according to the present invention is an improvement over the floating 5 membrane cover described in US Patent 4,672,691 of which the first named inventor is also the inventor of the present invention.

The membrane cover according to the preferred embodiment comprises a flexible water-impermeable membrane 20 which is anchored to the perimeter walls 22 of a wastewater reservoir. A flat bar 24 and a series 10 of anchor bolts 26 are used for clamping the impermeable membrane 20 to the top edge of the walls 22. The impermeable membrane 20 has sufficient surface to cover the reservoir at its lowest operating level. The flexible impermeable membrane 20 is preferably made of a stretch-resistant nylon-based pliable sheet material.

15 The impermeable membrane 20 is loosely supported at the surface of the reservoir by a flexible buoyant layer 30. The flexible buoyant layer 30 is preferably made of a semi-rigid, closed-cell, water-impermeable insulating foam or other semi-rigid low density insulating foam such as polyethylene foam for example. For convenience, the flexible buoyant layer is hereinafter 20 referred to as the foam layer 30.

The foam layer 30 is also loosely laid at the surface of the wastewater inside the reservoir and is anchored to the perimeter walls 22 with the impermeable membrane 20. The impermeable membrane 20 and the foam layer 30 are not attached to each other except at the perimeter of the reservoir 25 and at the drain holes, as will be explained later. The impermeable membrane

**20** and the foam layer **30** are thereby free to slide upon each other to increase the flexibility of the membrane cover such that the membrane cover can follow the movements of the waves in the wastewater of the reservoir without generating any tangential stress therein.

5       The membrane cover according to the preferred embodiment also comprises a longitudinal weight line **32** and an array of lateral weight lines **34** laid over the impermeable membrane **20**. The longitudinal weight line **32** extends along a longitudinal median of the membrane cover. The lateral weight lines **34** are equally spaced-apart and extend at right angle from the  
10      longitudinal weight line **32**. The longitudinal and lateral weight lines **32, 34** jointly define a herringbone pattern of weight lines.

The longitudinal and lateral weight lines **32, 34** are made of a plurality of pipe sections filled with sand or concrete for example. The pipe sections in the longitudinal and lateral weight lines **32, 34** are linked to each other by  
15      rope **36** or light cable, such that each weight line is longitudinally flexible to follow the movement of the membrane cover with any wave action in the covered liquid. The outside end of each weight line **32, 34** is anchored to the perimeter walls **22** of the reservoir by means of anchor cables **38** attached to anchor tabs **40** mounted to some of the anchor bolts **26** above the membrane  
20      clamping flat bar **24**. The rope **36** of a weight line **34** above a drain **42** is preferably attached to the drain **42**, to retain the weight line to that drain. Because the weight lines **32, 34** are relatively flexible, their movements relative to the impermeable membrane **20** do not apply any significant concentrated shear stress on the impermeable membrane.

A first function of the longitudinal and lateral weight lines 32, 34 is to cause longitudinal and lateral depressions along the surface of the cover to accumulate rainwater on the membrane cover according to a specific pattern. During a rainstorm, the accumulation of rainwater forms a water ballast over the membrane cover to stabilize the cover and to prevent excessive wind-induced movement in the membrane cover. The membrane cover is thereby kept taut and the surface of the impermeable membrane 20 exposed to uplifting wind forces is reduced.

The preferred water ballast comprises a central segment 50 which extends along the longitudinal weight line 32 and a plurality of spaced-apart lateral segments 52 respectively extending under one of the lateral weight lines 34. The central segment 50 and lateral segments 52 of the water ballast also define a herringbone pattern which is better illustrated in FIG. 2. It has been found that a water ballast having the illustrated herringbone pattern is more effective than other patterns in stabilizing a membrane cover in periods of high winds during or after a rainstorm for example. The expanse of this pattern covers a major portion of the cover without exposing large cross dimension to the wind forces and to the formation of wave at the surface of the water ballast.

In order to maintain a stabilizing effect on the membrane cover, it is important that a water connection is maintained between the lateral segments 52 and the central segment 50 of the water ballast. It is also important to maintain the integrity of the central segment and of each lateral segment. If water connection is broken along one segment, the membrane surface at that location is relaxed from its preferred stretched mode. A gas pocket may form

at that location under the cover and cause the formation of a mound. A mound or a relaxed segment in a membrane cover is known to catch the wind and cause a water connection in another segment to break and form another mound, and so on. Therefore, a broken water connection can entrain the  
5 formation of a number of randomly-spaced mounds, puddles and relaxed segments, and the associated undesired movements of the wastewater under the membrane cover.

As will be explained, the water connections between and along the lateral segments 52 and the central segment 50 are maintained by a series of  
10 drains 42 through the impermeable membrane 20 and the foam layer 30.

Still referring to FIG. 2, the drains 42 are preferably located along the lateral weight lines 34 at a distance 'A' of about one quarter of the full width 'B' of the reservoir, measured from each side of the reservoir. The structure and position of the drains 42 in the side portions of the floating membrane  
15 cover are also advantageous for maintaining a water connection along the water ballast segments 50, 52 especially in installations where scum tend to accumulate at the centre of the membrane cover.

The foam layer 30 causes the formation of ridges 54 between the lateral weight lines 34. These ridges 54 offer gas passages under the  
20 membrane cover whereby any off-gases generated by the content of the reservoir can be evacuated along the ridges 54 and toward the perimeter walls 22 of the reservoir, such as illustrated by arrows 56.

The combination of the foam layer 30 and the water ballast 50, 52 having the herringbone pattern are advantageous for creating the ridges 54  
25 while maintaining the entire membrane cover under tension. The formation

of a ridge 54 between two lateral segments 52 of the water ballast is advantageous for providing a means to evacuate off-gases from under the membrane cover without causing any relaxed segment in the cover. On the other hand, the presence of ridges 54 on the membrane cover helps to 5 accumulate rainwater in the water ballast and to confine the water ballast to the illustrated herringbone shape. The membrane cover is therefor held under tension by both the water ballast and the ridges, as both the buoyancy of the foam layer at the ridges and the weight of the water ballast between the ridges act in opposite directions. Because the ridges are under tension, the wind 10 forces on the ridges 54 have minimal effect on the movements of the wastewater under the cover. Because of the relatively narrow segments 50, 52 of the water ballast, the wind forces on the water ballast also have minimum effect on the formation of waves in the water ballast.

15 Referring now to FIGS. 3-5, the operation of the drains 42 will be explained in details. Each drain 42 consists of a straight pipe 60 having a flange 62 affixed to the impermeable membrane 20 and to the foam layer 30. The straight pipe 60 extends under the foam layer 30 a distance 'C' which is more than the thickness of the scum layer that is expected to form under the 20 membrane cover. The dimension 'C' is defined from experience with similar covered liquids. Most commonly, the dimension 'C' is between about six inches and about twelve inches.

The straight pipe 60 extends above the impermeable membrane 20 a distance 'D' which consists of an equilibrium dimension 'E' and a 25 precautionary dimension 'F'. In a large membrane cover having few to several acres in surface for example, the equilibrium dimension 'E' may be between about one and about two inches. However, for greater certainty, the

equilibrium dimension 'E' is preferably defined according to the following method at every new cover installation.

- a) On an installed cover, all the drain holes are cut out at the dimensions 'A' along the lateral weight lines 34.
- 5 b) The portions of the cover under the weight lines 32, 34, are allowed to sink below the level of wastewater inside the reservoir, to partly submerge the weight lines 32, 34 in backwater and to establish a water connection above the cover and along the weight lines 32, 34.
- 10 c) The weight of the weight lines 32, 34 may be increased or decreased to clearly define the water ballast 50, 52 having a continuous herringbone pattern as mentioned before.
- 15 d) When equilibrium has been reached and that the continuity of the water ballast is clearly defined, the depth of the backwater above the impermeable membrane 20 at one of the drain holes is measured. This depth of backwater above the impermeable membrane at the equilibrium state corresponds to the equilibrium dimension 'E'.
- e) The straight pipe 60 of each drain 42 is then trimmed to the corresponding dimension 'D'.
- f) The drains 42 are affixed to the cover and the backwater is pumped under the cover.

20 During a rainstorm, the equilibrium dimension 'E' contributes to quickly accumulate a water ballast on the membrane cover in the early stages of a rainstorm to stabilize the membrane cover during and after the rainstorm. The equilibrium dimension 'E' constitutes an equilibrium state where a water connection is reliably maintained between the central segment 50 and the lateral segments 52 of the water ballast.

Although the above method makes use of backwater to define an equilibrium dimension 'E', it will be appreciated that the equilibrium dimension can also be defined using rainwater during a rainstorm for example or using freshwater from another source. In these latter cases, the step of pumping backwater under the cover can be eliminated as the water ballast is preferably left on the membrane cover to slowly evaporate.

In FIG. 3 there is illustrated a cross-section view of the membrane cover in a dry state, that is when rainwater has evaporated from its upper surface. In this state, the wastewater level 64 inside the reservoir is preferably slightly higher than the surface 66 of the impermeable membrane immediately under the weight line 34.

The weight lines 32, 34 and the flexibility of the membrane cover cause the membrane cover to slope outwardly upward from each weight line 32, 34 to form an array of troughs 70 each having sloping sides 72. The troughs 70 are connected to each other, and the array of troughs 70 also has the aforesaid herringbone pattern. The sloping sides 72 and the ridges 54 mentioned before cooperate to accumulate rainwater in the connected troughs 70 to create the preferred water ballast 50, 52.

The purpose of the precautionary dimension 'F' mentioned before is to prevent drainage of the water ballast from the equilibrium state, as shown in FIG. 4, which could be caused by waves at the water surface or by wind-induced movements in the membrane cover. For membrane covers having one acre or more in size, the preferred dimension 'F' is about one-half inch.

As rainwater accumulates in the troughs 70, the level 74 of the water ballast 50, 52 above the impermeable membrane 20 tends to remain higher than the wastewater level 64 under the membrane cover. It has been found that the difference 'G' between the two levels is similar to or slightly more  
5 than the thickness 'T' of the membrane cover. It is believed that the difference 'G' between the two levels can be slightly larger than the dimension 'T' due to the additional buoyancy provided by the off-gases, excess scum or other floating particles accumulating at the ridges 54. In the preferred embodiment, the thickness 'T' of the membrane cover is between  
10 about one-half inch to about three-quarter of an inch. Therefore, as rainwater accumulates over the membrane cover, the excess water flows over the drain pipe 60 and is efficiently drained down into the covered liquid, as illustrated in FIG. 5.

Referring now to FIG. 6, the flange 62 of a drain 42 is affixed to the  
15 impermeable membrane 20 and to the foam layer 30 to form an impermeable joint 80 with the membrane cover. In the preferred embodiment, this impermeable joint 80 is a bolted assembly of gaskets and annular plates.

In applications where the covered wastewater does not contain floating  
greases or similar scum, a flap valve 82 may be mounted inside the straight  
20 pipe 60. The flap valve 82 is advantageous for preventing a back flow of wastewater through the drain 42 when a person walks near the drain 42, for inspecting the membrane cover for example. The straight pipe 60 also has a threaded portion 84 on its upper end for receiving a pipe coupling and extension (not shown) or a pipe cap (not shown) for adjusting the equilibrium  
25 dimension mentioned before or for performing repair work on the cover for example.

It will also be appreciated that the foam layer 30 can be omitted from the structure of the membrane cover in installations where grease or other buoyant scum accumulates at the surface of the wastewater.

While one embodiment of the present invention has been illustrated in the accompanying drawings and described hereinabove, it will be appreciated by those skilled in the art that various modifications, alternate constructions and equivalents may be employed without departing from the true spirit and scope of the invention. Therefore, the above description and the illustrations should not be construed as limiting the scope of the invention which is defined by the appended claims.

## **CLAIMS**

I claim:

1. In combination, a wastewater reservoir and a membrane cover mounted over said wastewater reservoir; said wastewater reservoir having a wastewater level and perimeter walls, and said membrane cover comprising:  
a flexible buoyant impermeable membrane affixed to said perimeter walls and loosely laid over said wastewater level;  
an array of weight lines anchored to said perimeter walls and loosely laid over said impermeable membrane, said weight lines defining a rectangular herringbone pattern comprising a longitudinal weight line and a plurality of spaced-apart lateral weight lines extending perpendicularly from said longitudinal weight line on both sides of said longitudinal weight line;  
an array of drains each of which being disposed along one of said lateral weight lines and extending through said impermeable membrane;  
an array of troughs formed therein under said array of weight lines; said troughs being connected to each other; and  
a water ballast contained in said troughs;  
such that said membrane cover is kept taut and stable during a rainstorm, and a surface thereof exposed to uplifting wind forces is minimized.
2. In combination, a wastewater reservoir, a membrane cover mounted over said wastewater reservoir; said wastewater reservoir having a wastewater level, a length, a width and perimeter walls defining said length and width, and said membrane cover having:

a longitudinal median relative to said length and width;

a flexible buoyant layer affixed to said perimeter walls and loosely laid over said wastewater level;

an impermeable membrane affixed to said perimeter walls and loosely laid over said flexible buoyant layer;

an array of weight lines anchored to said perimeter walls and loosely laid over said impermeable membrane, said weight lines comprising a longitudinal weight line extending along said longitudinal median, and a plurality of spaced-apart lateral weight lines extending perpendicularly from said longitudinal weight line on both sides of said longitudinal weight line; said array of weight lines defining a rectangular herringbone pattern;

an array of drains, each of which being disposed along one of said lateral weight lines near said perimeter walls and extending through said flexible buoyant layer and said impermeable membrane;

said membrane cover also having an array of troughs formed therein under said array of weight lines; said troughs being connected to each other; and

a water ballast contained in said troughs;

such that said membrane cover is kept taut and stable and a surface thereof exposed to uplifting wind forces is minimized during a rainstorm.

3. The combination as claimed in claim 2, wherein said water ballast has said herringbone pattern.

4. The combination as claimed in **claim 2**, wherein each of said troughs has sloping sides.
5. The combination as claimed in **claim 4**, wherein said membrane cover further comprises an array of ridges formed therein each of which being disposed between two of said lateral weight lines.
6. The combination as claimed in **claim 2**, wherein each of said drains comprises a straight pipe extending above a surface of said impermeable membrane.
7. The combination as claimed in **claim 2**, wherein said drains are located in a one-quarter portion of said width nearest one of said perimeter walls.
8. The combination as claimed in **claim 2**, wherein said impermeable membrane is made of a stretch resistant nylon-based pliable sheet material.
9. The combination as claimed in **claim 2**, wherein said flexible buoyant layer is made of a water-impermeable insulating foam.
10. The combination as claimed in **claim 2** wherein each of said weight lines is made of a plurality of pipe sections filled with sand and joined to each other by a rope.
11. The combination as claimed in **claim 10**, wherein said rope in one of said lateral weight lines is tied to one of said drains.

12. The combination as claimed in **claim 2**, wherein each of said drain comprises a straight pipe and a flange affixed to said straight pipe along a central portion of said straight pipe, and to said impermeable membrane.
13. The combination as claimed in **claim 12**, wherein said drain also comprises a sealed joint between said flange and said impermeable membrane.
14. The combination as claimed in **claim 12**, wherein said straight pipe comprises an upper section extending above said impermeable membrane and a lower section extending under said flexible buoyant layer.
15. The combination as claimed in **claim 14**, wherein said upper section has a length comprising an equilibrium dimension and a precautionary dimension, and said equilibrium dimension corresponds to a water level of said water ballast near one of said drain and said precautionary dimension extends above said water level of said water ballast.
16. The combination as claimed in **claim 15**, wherein said equilibrium dimension is between about one inch and about two inches.
17. The combination as claimed in **claim 15**, wherein said precautionary dimension is about one-half inch.

18. The combination as claimed in **claim 15**, wherein said water level of said water ballast is higher than said wastewater level in said wastewater reservoir.
19. The combination as claimed in **claim 18**, wherein said flexible buoyant layer has a thickness and said water level of said water ballast is higher than said wastewater level in said reservoir by a dimension which is slightly more than said thickness.
20. The combination as claimed in **claim 12**, wherein said straight pipe has a flap valve mounted therein.
21. The combination as claimed in **claim 12**, wherein said straight pipe has a threaded portion on an upper end thereof.
22. A method for installing a drainage system in a membrane cover covering a wastewater reservoir, said method comprising the steps of:  
providing an array of weight lines;  
disposing said array of weight lines on said membrane cover;  
forming an array of troughs under said array of weight lines;  
providing a drain having a straight pipe;  
cutting a drain hole in said membrane cover under a weight line in said array of weight lines;  
allowing backwater from said reservoir to flow through said drain hole and into said array of troughs;  
submerging said array of weight lines in said backwater until said backwater form a continuous pattern along said array of weight lines;

measuring a depth of said backwater near said weight line in said array of weight lines;

adjusting said drain and said straight pipe in said drain hole with said straight pipe extending above said membrane cover at least a dimension corresponding to said depth, and

removing said backwater from said membrane cover.

such that said troughs are usable for quickly accumulating rainwater therein for stabilizing said membrane cover during a rainstorm and said drains are usable for evacuating excess rainwater from said troughs.

23. The method as claimed in **claim 22**, wherein said step of providing an array of weight lines comprises the step of providing an array of weight lines defining a herringbone pattern.
24. The method as claimed in **claim 22**, wherein said step of adjusting said drain and said straight pipe in said drain hole comprises the step of adjusting said drain and said straight pipe with said straight pipe extending above said membrane cover at least a dimension corresponding to said depth plus a precautionary dimension of one-half inch.
25. The method as claimed in **claim 22**, further comprising the step of providing a membrane cover having a thickness of between about one-half inch to about three-quarter of an inch.

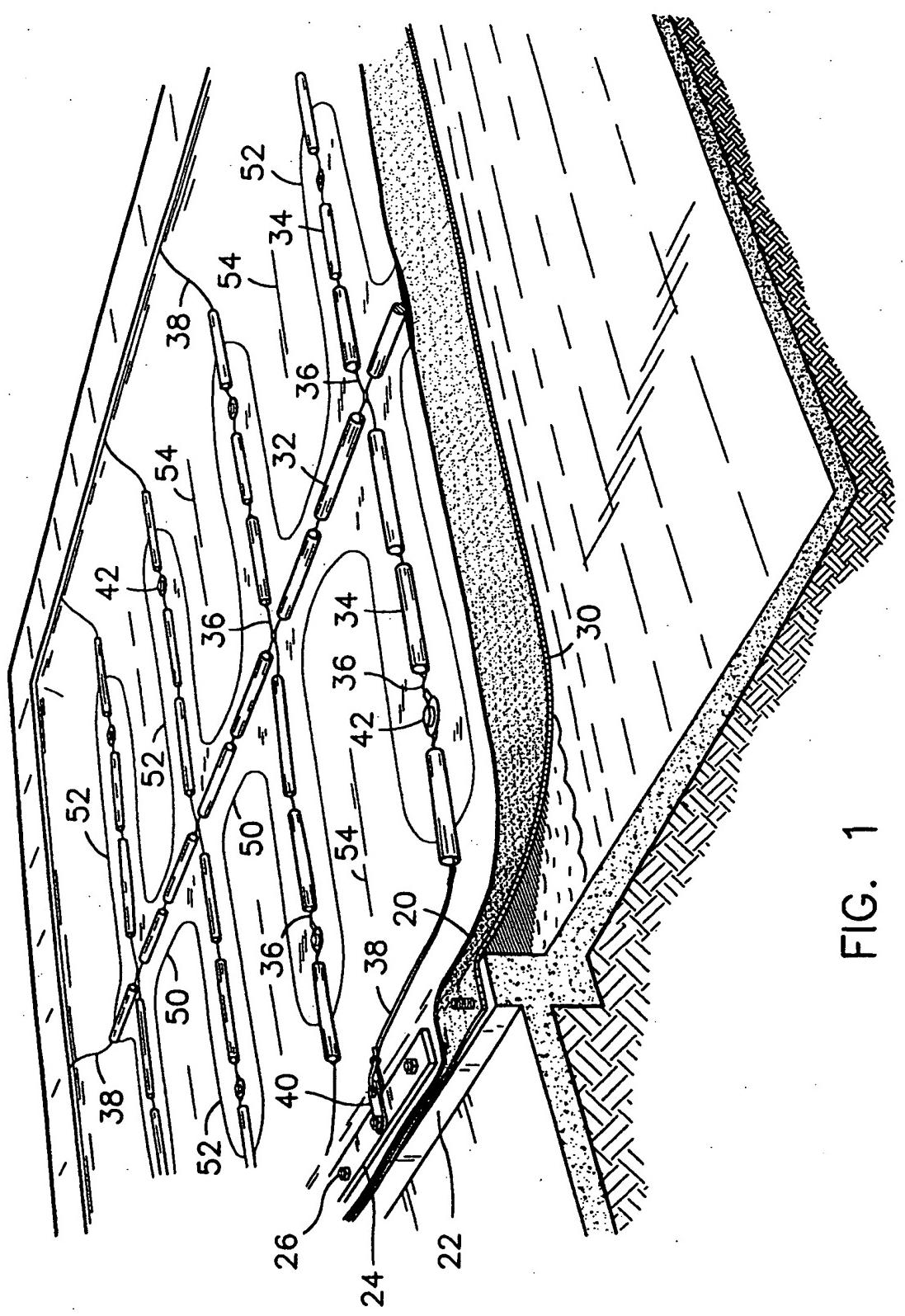
Mario D. Theriault, P.Eng.

"Patent Agent of the Applicant"

**TITLE: MEMBRANE COVER FOR WASTEWATER RESERVOIR  
AND DRAINAGE SYSTEM THEREFOR**

**ABSTRACT OF THE DISCLOSURE**

A membrane cover is mounted at the surface of a wastewater reservoir. The membrane cover has a flexible buoyant impermeable membrane affixed to the perimeter walls of the reservoir and loosely laid over the wastewater level inside the reservoir. An array of weight lines is anchored to the perimeter walls and is loosely laid over the impermeable membrane. The array of weight lines defines a rectangular herringbone pattern. An array of drains is also provided. Each drain is disposed along one of the lateral weight lines. The membrane cover also comprises an array of troughs formed therein under the array of weight lines. A water ballast having the continuous herringbone pattern is contained within the troughs. Because of this water ballast, the membrane cover is kept taut and stable during a rainstorm and a surface thereof exposed to uplifting wind forces is minimized.



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FIG.

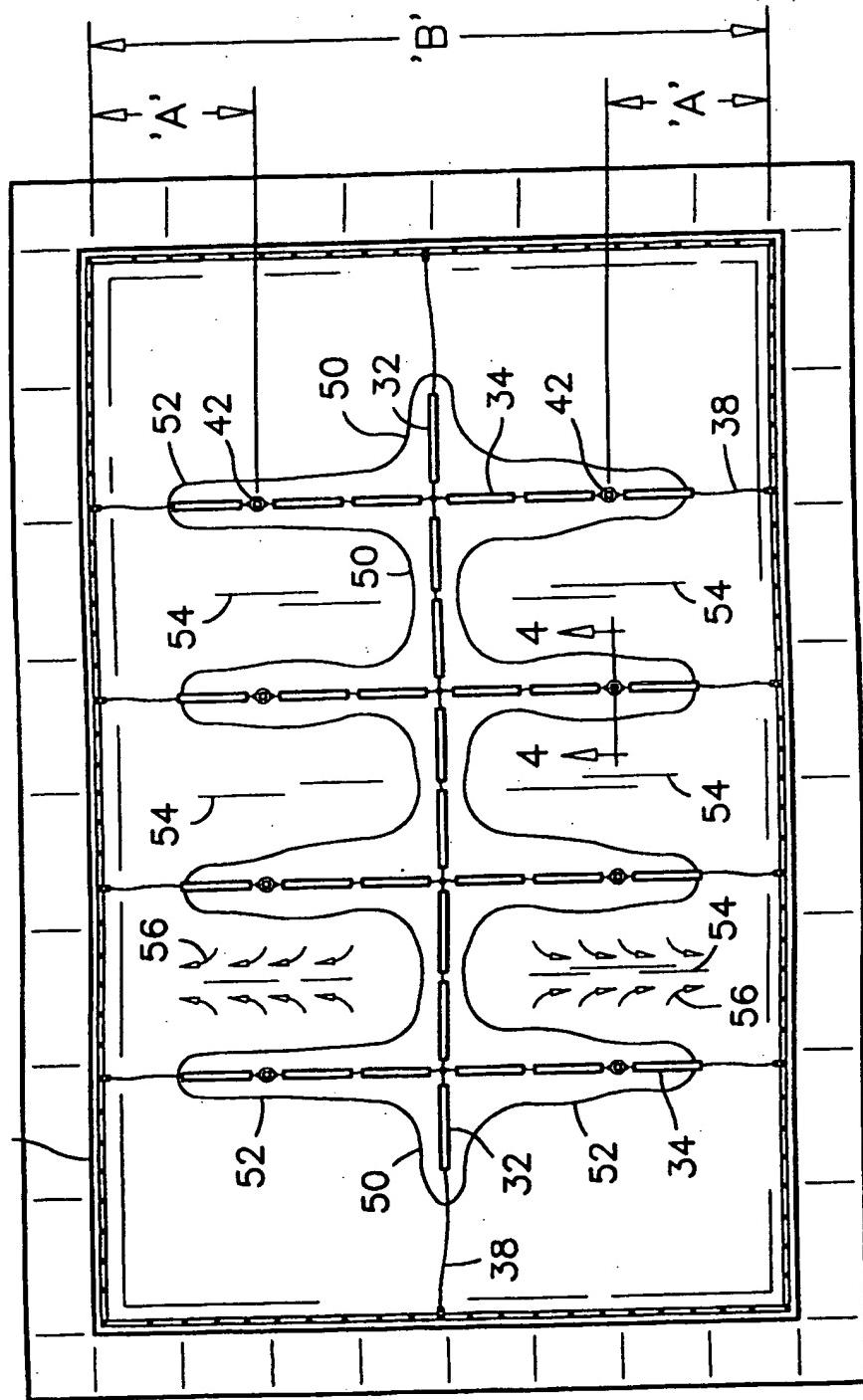


FIG. 2

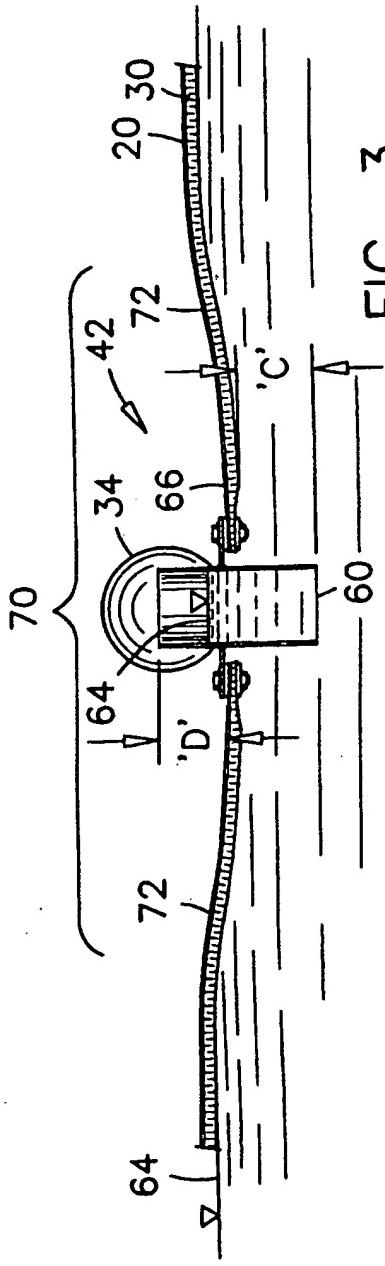


FIG. 3

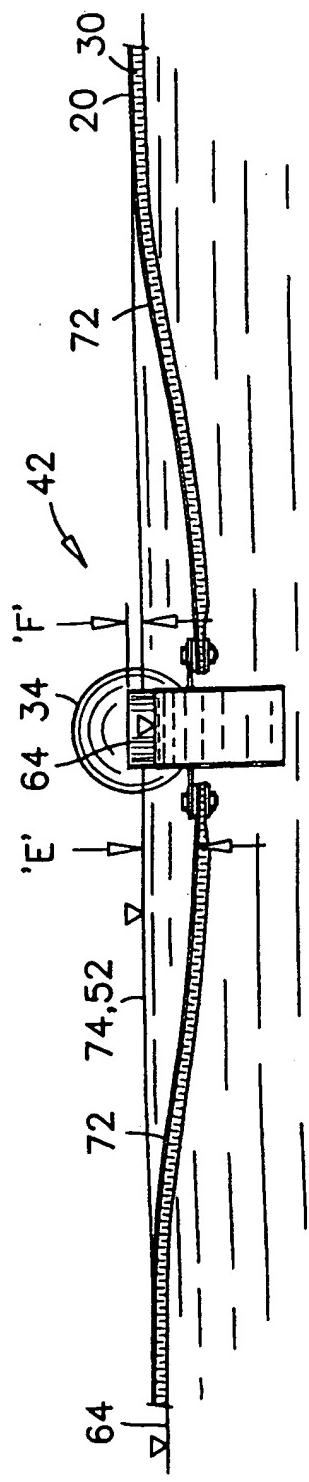


FIG. 4

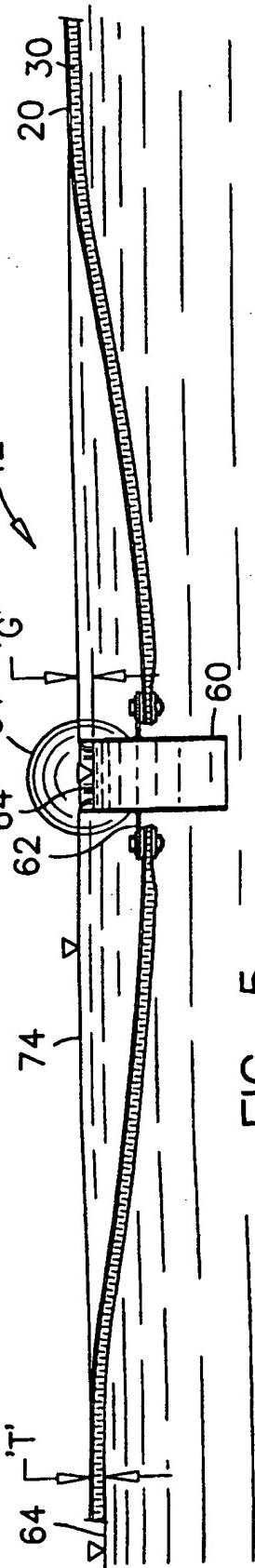


FIG. 5

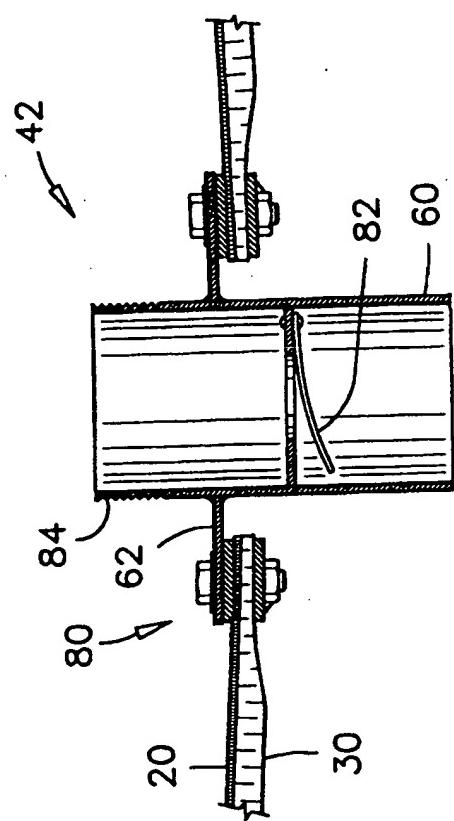


FIG. 6